

GELOY™ RESIN XP7560

REGION ASIA

DESCRIPTION

PC/ASA. Excellent weatherability.

TYPICAL PROPERTY VALUES

Revision 20170816

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL			
Tensile Stress, yield, 50 mm/min	55	MPa	ISO 527
Tensile Stress, break, 50 mm/min	43	MPa	ISO 527
Tensile Strain, yield, 50 mm/min	3.7	%	ISO 527
Tensile Strain, break, 50 mm/min	20	%	ISO 527
Tensile Modulus, 1 mm/min	2460	MPa	ISO 527
Flexural Stress, yield, 2 mm/min	82	MPa	ISO 178
Flexural Modulus, 2 mm/min	2500	MPa	ISO 178
Hardness, H358/30	92	MPa	ISO 2039-1
Hardness, Rockwell R	111	-	ISO 2039-2
IMPACT			
Izod Impact, notched 80*10*4 +23°C	20	kJ/m ²	ISO 180/1A
Izod Impact, notched 80*10*4 -30°C	8	kJ/m ²	ISO 180/1A
THERMAL			
Thermal Conductivity	0.2	W/m·°C	ISO 8302
CTE, 23°C to 60°C, flow	9.5E-05	1/°C	ISO 11359-2
Ball Pressure Test, 75°C +/- 2°C	PASSES	-	IEC 60695-10-2
Ball Pressure Test, approximate maximum	95	°C	IEC 60695-10-2
Vicat Softening Temp, Rate A/50	113	°C	ISO 306
Vicat Softening Temp, Rate B/50	102	°C	ISO 306
Vicat Softening Temp, Rate B/120	107	°C	ISO 306
HDT/Be, 0.45MPa Edgew 120*10*4 sp=100mm	102	°C	ISO 75/Be
HDT/Ae, 1.8 MPa Edgew 120*10*4 sp=100mm	86	°C	ISO 75/Ae
PHYSICAL			
Mold Shrinkage on Tensile Bar, flow (2) (5)	0.4 – 0.6	%	SABIC method
Density	1.1	g/cm ³	ISO 1183
Water Absorption, (23°C/sat)	0.8	%	ISO 62
Moisture Absorption (23°C / 50% RH)	0.3	%	ISO 62



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Melt Volume Rate, MVR at 260°C/5.0 kg	20	cm ³ /10 min	ISO 1133
FLAME CHARACTERISTICS			
UL Compliant, 94HB Flame Class Rating (3)(4)	3.2	mm	UL 94 by SABIC-IP
INJECTION MOLDING			
Drying Temperature	90 – 100	°C	
Drying Time	2 – 4	hrs	
Maximum Moisture Content	0.05	%	
Melt Temperature	250 – 270	°C	
Nozzle Temperature	230 – 260	°C	
Front - Zone 3 Temperature	240 – 270	°C	
Middle - Zone 2 Temperature	230 – 260	°C	
Rear - Zone 1 Temperature	220 – 250	°C	
Hopper Temperature	60 – 80	°C	
Mold Temperature	50 – 70	°C	

DISCLAIMER

The information contained herein may include typical properties of our products or their typical performances when used in certain typical applications. Actual properties of our products, in particular when used in conjunction with any third party material(s) or for any non-typical applications, may differ from typical properties.

It is the customer's responsibility to inspect and test our product(s) in order to satisfy itself as to the suitability of the product(s) for its and its customers particular purposes. The customer is responsible for the appropriate, safe and legal use, processing and handling of all product(s) purchased from us.

Nothing herein is intended to be nor shall it constitute a warranty whatsoever, in particular, warranty of merchantability or fitness for a particular purpose.

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